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ELIMINATE WASTE

What are you doing to **eliminate** waste?

Since 1994 Bentley Prince Street has:

- Eliminated waste through QUEST program
- Avoided over \$62 million in costs
- Reduced water consumption per unit by 52%
- Reduced waste to landfill by 97%





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BENIGN EMISSIONS

Harmful emissions must be eliminated from natural systems, if the water, land and air are to begin to recover.

Bentley Prince Street has:

- Reduced VOC emissions by 94% since 2004
- Reduced our NOx emissions by 66% since 1997
- Reduced absolute GHG emissions by 48% since 1996
- California Climate Action Registry Charter Member
- Founding Reporter of The Climate Registry
- Trees for Travel
- Cool Carpet
- Cool Fuel
- CRI Green Label Plus

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RENEWABLE ENERGY

All (**100%**) of the electrical energy required to manufacture Bentley Prince Street products is made renewable.

Bentley Prince Street has:

- An on-site solar grid
- Purchased renewable energy credits
 - Klondike Wind Farm
 - Domtar Papermill
 - 3 Degrees
- **Reduced** energy consumption per unit by 40%





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CLOSED LOOP

Using **recycled** materials, **replacing** petro-based materials, and **creating** products with less “stuff”, all contribute to a cyclical material flow and **closed loop**.

Bentley Prince Street:

- Offers products containing post-consumer recycled content
- Offers the **ReEntry 2.0 Program**
- Offering the option of **simulated** samples
- **Significantly reduced** environmental impact with innovative sampling and packaging system

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EFFICIENT TRANSPORTATION

Improved logistics.

There isn't a supply chain – or transportation cost – that can't be improved.

Bentley Prince Street is:

- Using rail to ship product when feasible
- A charter member of SmartWay Transport
- All Trucking Contractors are members of SmartWay
- Encouraging associates to use alternate means of transportation to and from work
- 58% associate participation in Cool Commute program



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INTEGRATED SUSTAINABILITY

Be a part of your community.

The Extended Bentley Prince Street community involves our suppliers, customers and families in a **self-sustaining ecosystem** where confrontation is replaced with cooperation.

Bentley Prince Street:

- Received **ISO certification** from BSI Management Systems
Including: Environmental Management System ISO 14001
Quality Management System 9001.
- Has a company-wide green team
- Participates in 10 community events a year
- Has mutually beneficial partnerships with local non-profits
- Was awarded Governor's Environmental and Economic Leadership Award for California
- Was awarded 2008 GSA Evergreen Award
- Has been honored by the LA Business Journal as one of the Best Places to work in LA





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REDESIGNED COMMERCE

Buy smart! Demand more.

When our industry is engaged in creating policies that encourage & reward sustainability, the results can be profitability in every currency.

We recognize that this will require recognition of different principles of economics, including laws that provide incentives for waste pollution reduction instead of labor, earnings and property.

Bentley Prince Street is:

- Creating new methods of delivering value to customers
- Changing our purchasing practices and educating our associates, suppliers and customers to do the same
- Standard broadloom products have received Sustainable Carpet Assessment Standard NSF-140 Platinum certification; Standard tile and Prestige PlusRC broadloom products have received NSF-140 Gold certification
- Environmental Product Declaration
- LEED-EB Silver certification for our facility

WHAT ARE ***YOUR*** SUSTAINABLE GOALS?

Eliminate Waste

Benign Emissions

Renewable Energy

Closed Loop

Efficient Transportation

Integrated Sustainability

Redesigned Commerce

